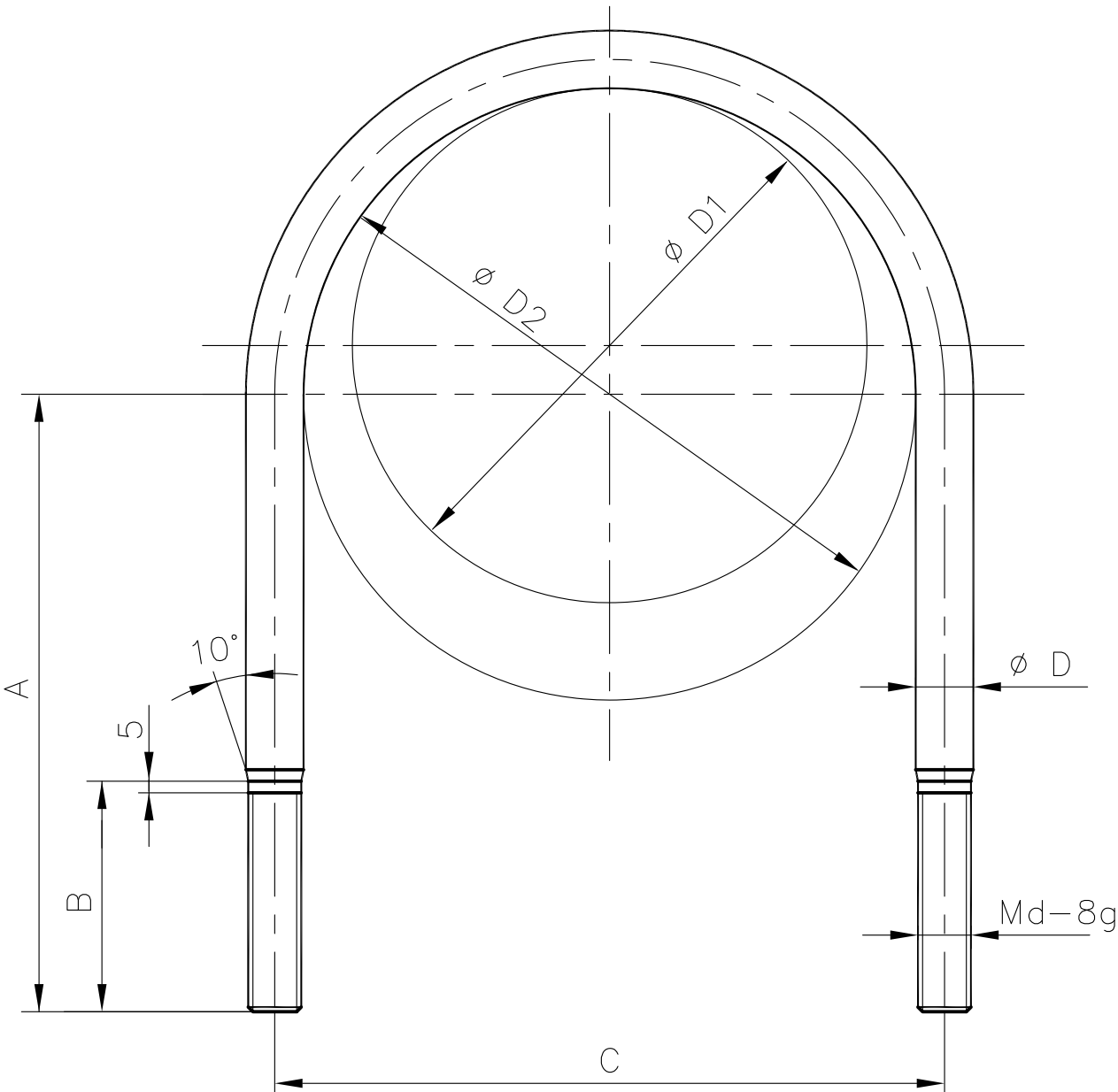


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3-80-933-34131

DRAWING No

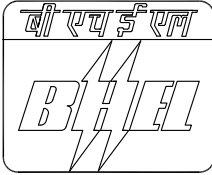
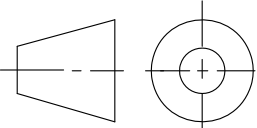


NOTES :

- METRIC THREAD ACCORDING TO TOLERANCE CLASS 8g (IS 4218 , IS14962)
- RAW MATERIAL SA182F304 TO BE USED FOR FABRICATION OF THESE ROD CLAMPS.
- MANUFACTURING SHALL BE AS PER QCP:06
- STAMPING OF CLAMPS SHALL BE AS INDICATED : MATERIAL CODE IS IN THE FORMAT 94 821 XYZ 0000, STAMP 'XYZ ' ON THE ITEM. EX. FOR 948210010000, '001' SHALL BE STAMPED
- FOR CLAMP ASSEMBLY, REFER DRAWING NO. 3-80-933-34314

11	NB300	323.9	12	16	323.9	330	205	70	346	955	1.470	94 821 011 0000	
10	NB250	273	12	16	273	280	180	70	296	825	1.250	94 821 010 0000	
09	NB200	219.1	12	16	219.1	225	155	70	241	689	1.030	94 821 009 0000	
08	NB150	168.3	12	16	168.3	175	115	60	191	530	0.785	94 821 008 0000	
07	NB100	114.3	12	16	114.3	120	95	60	136	404	0.590	94 821 007 0000	
06	NB80	88.9	8	10	88.9	94	80	50	104	323	0.185	94 821 006 0000	
05	NB65	73	8	10	73	80	70	50	90	281	0.162	94 821 005 0000	
04	NB50	60.3	8	10	60.3	65	65	50	75	248	0.142	94 821 004 0000	
03	NB40	48.3	8	10	48.3	52	55	40	62	207	0.120	94 821 003 0000	
02	NB25	33.4	8	10	33.4	36	50	40	46	173	0.100	94 821 002 0000	
01	NB15	21.3	8	10	21.3	24	35	25	34	124	0.07	94 821 001 0000	
VAR No.	NOM. BORE Nb	PIPE OUTER DIA.	Md (THREAD SIZE)	øD	øD1	øD2	A	B	C	DEVELOPED LENGTH	WEIGHT (KG)	MATL.CODE	REMARKS

REV 02	DATE	ALTERED APPROVED	REV 01	DATE	ALTERED APPROVED
ZONE			ZONE		

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT										
		BHARAT HEAVY ELECTRICALS LTD.,			DRN	NAME SR	SIGN -sd-	DATE 10.11.17	NO OF ITEMS	
		PIPING CENTRE,			CHD	SRM	-sd-	10.11.17		
		CHENNAI 600 017			APPD	CKN	-sd-	10.11.17		
DEPT.	GRADE OF UN TOL. DIM			SCALE	WEIGHT (Kg).	REF TO ASSY DRG			ITEM No.	
CODE	C / M / F									
TITLE					U-ROD CLAMP (STAINLESS STEEL)		CARD CODE	DRAWING No.		REV
					U 01		3-80-933-34131		00	